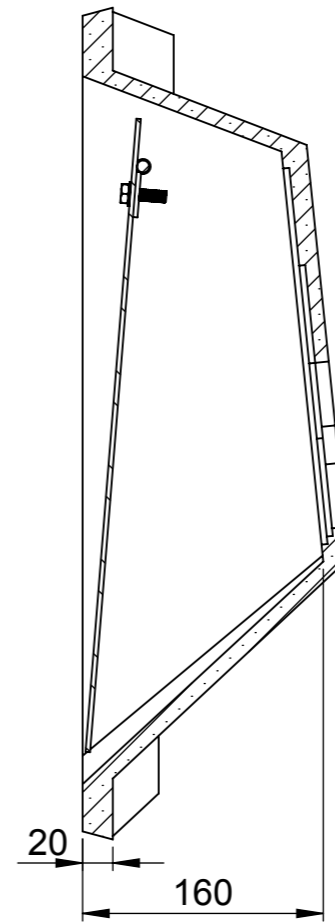


GRATING
MANUFACTURED
IN 3mm MILD STEEL -
HOT DIP GALVANISED
FINISH



SECTION A-A

DO NOT SCALE DRAWING

NOTES:
 • All dimensions in mm U.O.S
 • All measurements ± 1mm

Headwall Installation
 Dig out sufficiently to allow headwall flanges to finish flush with the batter. Take outfall pipe (minimum length 1.5m rigid impervious pipe) and slide it through headwall so it protrudes approximately 50mm. Make a good connection with the land drain and seal by returning approximately 150mm of soil into trench and consolidating. Unravel the string and draw the anchor back along the trench as the rest of the backfilling is completed.

Material
 • Characteristic compressive strength of Glass Reinforced Concrete = 60N/mm²
 • Characteristic flexural strength of Glass Reinforced Concrete = 6N/mm²
 • Free water Cement ratio: <0.55
 • Glass fibres - 63kg/m³
 • Minimum Cement content: 900kg/m³
 • Specification: XA2, DS2, DC2



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 MILDENHALL
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 PROPRIETARY & CONFIDENTIAL

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**GRC GENERAL PURPOSE
 HEADWALL + GRATING**

CLIENT:	N/A	
SCALE:	1:5	DRAWING DATE: 18/03/2019
HEADWALL WEIGHT:	11.5kg	GRATING WEIGHT: 1.5kg
TOTAL WEIGHT:	13kg	
DRAWN BY:	DH	CHECKED BY: JP
DRAWING No:		



General Purpose & Grating - JKH