[illegible]

Technical drawing of a circular opening in a plate. The drawing shows a cross-section of the plate with a circular opening. The opening is defined by a solid blue line (PIPE O/D\*) and a dashed blue line (PIPE I/D\*). The maximum opening size is indicated as 1260. The drawing also shows the plate thickness and the location of the opening relative to the plate edges. Labels include: OPENING (MAX) 1260, PIPE O/D\*, PIPE I/D\*, and INVERT.

LIFTING ANCHORS, 2x  
AT TOP FOR ONSITE  
ROTATE LIFT UPRIGHT  
(2 POINT CHAIN, REF.  
EACH HALF 'F1' & 'B1')

ALL ANCHORS, x4 FOR  
TRANSPORT LOADING  
WITH UNIT SIDE LAYED  
(4 POINT CHAIN, REF.  
EACH HALF 'F1' & 'B1')

OPENING (MAX) 1260

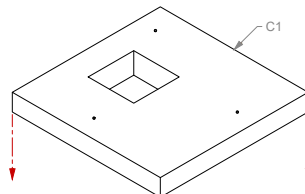
PIPE O/D\*

PIPE I/D\*

INVERT

GRP LADDER (OPTIONAL)

The diagram shows a vertical GRP ladder with four rungs. It is mounted to a wall on the left and right sides. The top of the ladder is connected to the wall by two horizontal brackets, labeled 'B' on the left and 'C' on the right. The bottom of the ladder is connected to the floor by two horizontal brackets, labeled 'D' on the left and 'E' on the right. The wall and floor are represented by hatched areas.



UNIT MUST BE INSTALLED BETWEEN THE SPECIFIED COVER DEPTH RANGE SHOWN

1000mm MAXIMUM  
-TO-  
600mm MINIMUM

600

225

3000

3450

2925

300

150

150

F1

B1

BT-SPANNSCHLOSS  
M20 TURNBUCKLES  
SET INTO RECESSES  
ALONG JOINT EDGE.  
CAST-IN M20 FIXING  
SOCKETS, SECURED  
WITH S/S BOLTS.

DETAIL A



## V.CHA-ZZJ-1500X1500X5000